

June-05-14 11:50:19 AM

120606

Page 2

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 6/05/14 **Start Qty:** 20.00

20

Cust Item ID:

Required Date: 6/13/14 **Req'd Qty:** 20.00

20

Customer:

Reference:

Run Start *NR1*

Approvals: **Process Plan:** **Date:** **Tooling:** **Date:**

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

**Insp.
Stamp**

0.00

130

Small Fab

0.00

Small Fab

Memo

Small Fab

Debut

140

Chemical Conversion Coat per QSI005 4.1

0.00

140

Memo

0.00

HandFinish

Hand Finishing

150

QC3- Inspect Part Finish

0.00

150

Memo

0.00

QC

Quality Control

Picklist Print

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Page 1

Work Order ID: 120606

120606

Parent Item: D3170-1

D3170-1

Parent Item Name: Spacer

Start Date: 6/05/14

Required Date: 6/13/14

Start Qty: 20.00

Required Qty: 20.00

Comments:

IPP Rev:A02.10.11New issueKJ

IPP Rev:B 06-04-27 Manufactured in House JLM

IPP Rev:C Now 6061-T6 06-06-23 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6S.080

Purchased

No

sf

373.7600

1.25

M6061T6S 080

**

1.5

DAS

7/23/14-06-8
9-89

6061-T6 .080 Sheet

Location

Loc Qty

Loc Code

MAT021

373.76

m126309

130.52

m126350

13.34

m128903

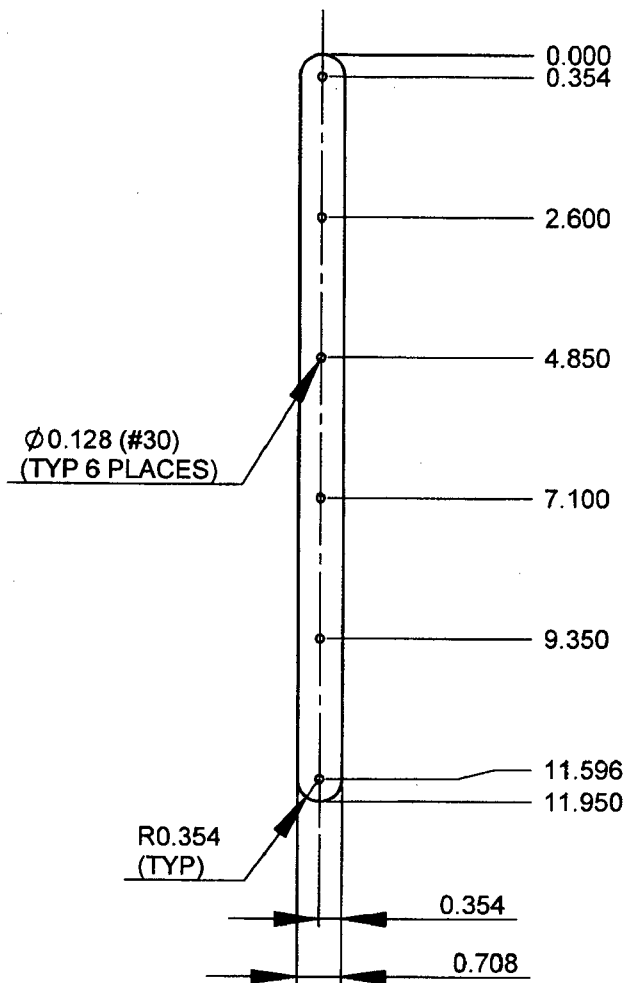
229.9

128903



DESIGN <i>CP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3170	REV. B SHEET 1 OF 1
DATE 06.05.30		TITLE SPACER	SCALE 1:3
A	02.09.11	NEW ISSUE	
B	06.05.30	ADD 6061-T6 MATERIAL	

RELEASED
06.06.20 *[Signature]*



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *120606 MJS*
1406-05

D3170-1 SPACER

- 1) MATERIAL: 6061-T6 (PER QQ-A-250/11 OR AMS 4025 OR AMS 4027) 0.080" THICK (REF DART SPEC M6061T6S.080)
OR
5052-H32/H34 (PER QQ-A-250/8 OR AMS 4016) 0.080" THICK (REF DART SPEC. M5052H32S.080)
- 2) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) PART IS SYMMETRIC ABOUT CENTERLINE
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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